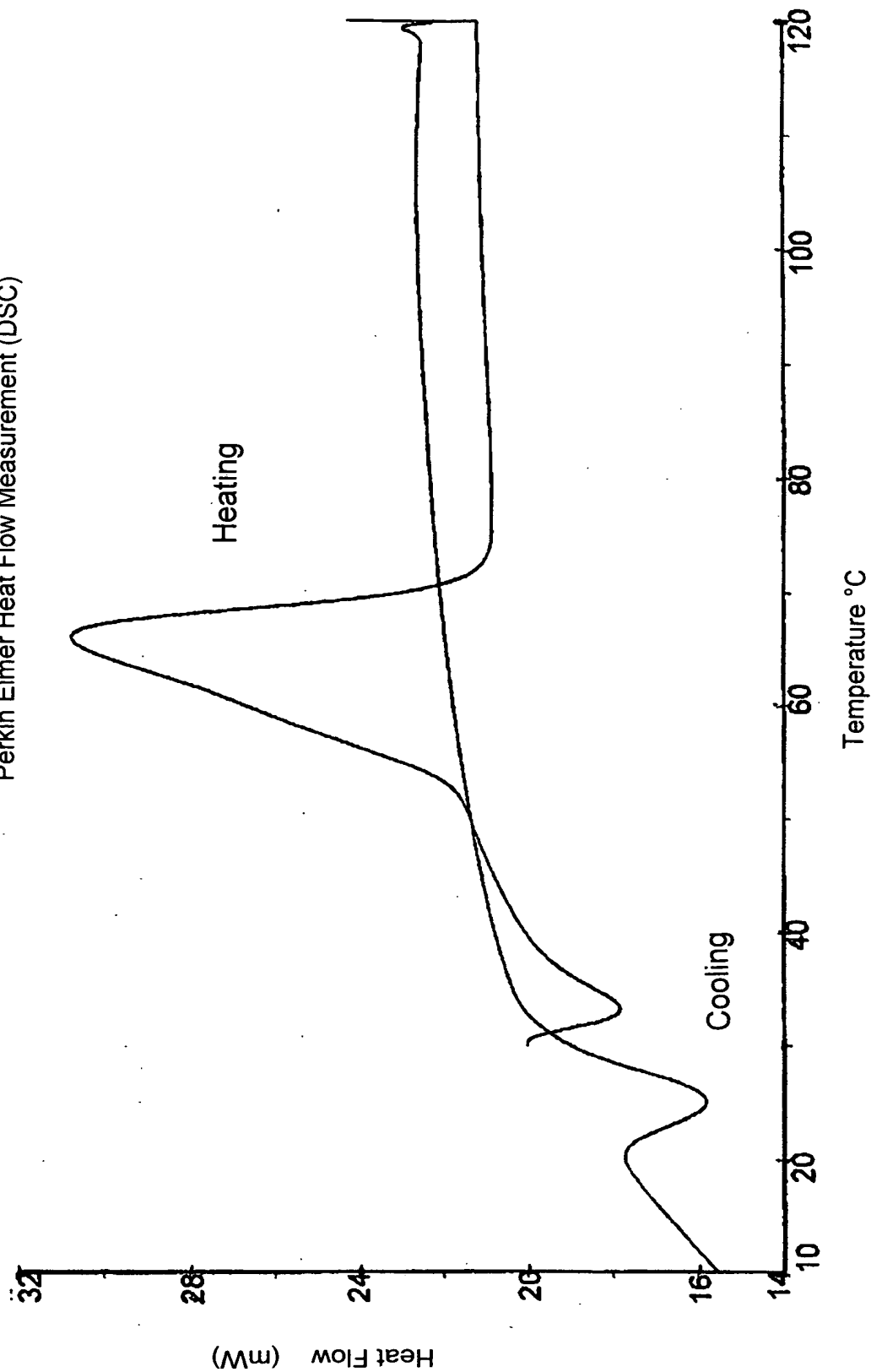


**Fig.1**

step 1 Heating Rate from 30°C to 120°C at 20°C/min.
step 2 Holding Time of Temperature at 120°C of 1 min.
step 3 Cooling Rate from 120°C to 10°C at 5°C/min.

Example
Material PCL Tone P 787
Sample Weight 5 mg

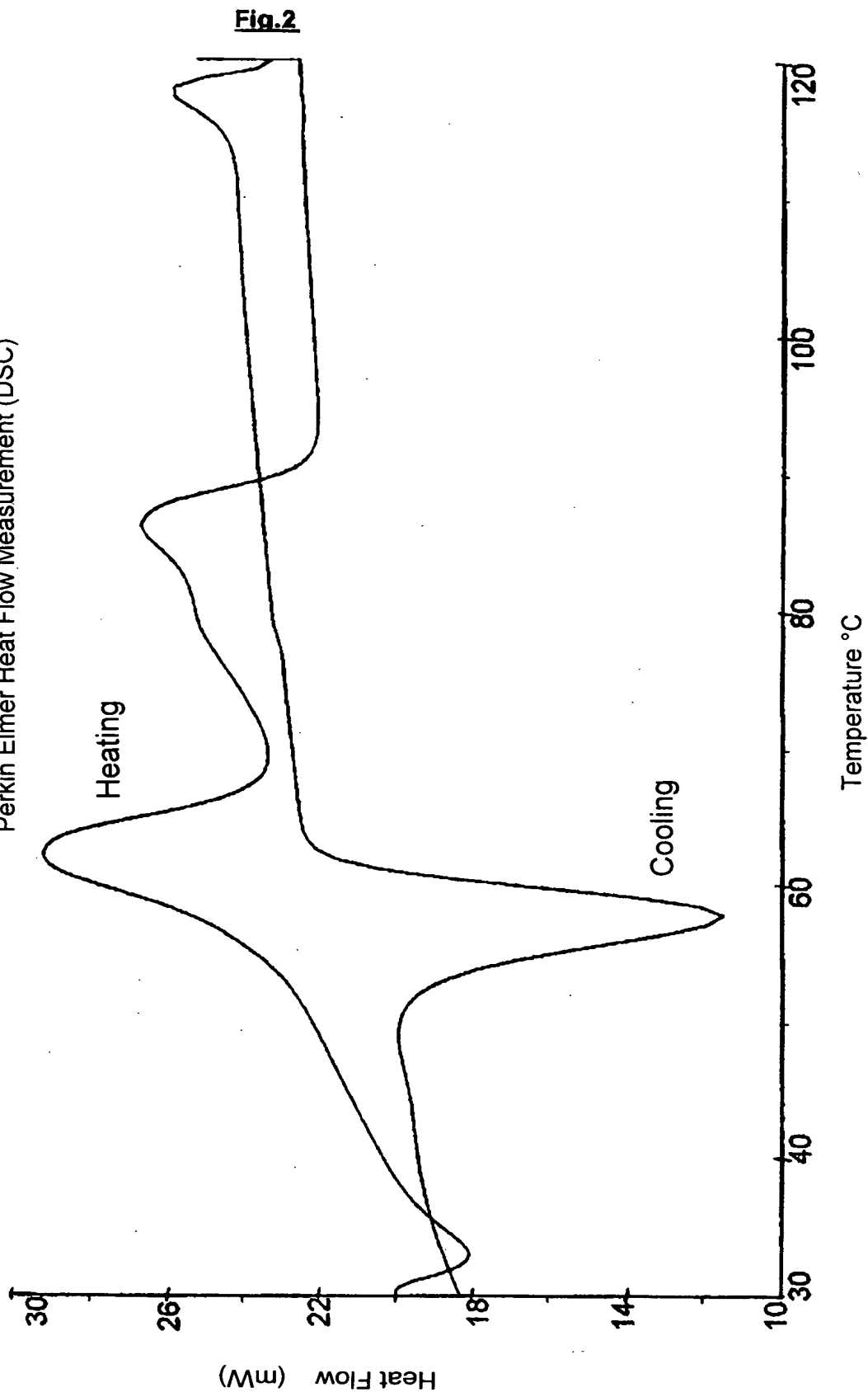
Perkin Elmer Heat Flow Measurement (DSC)

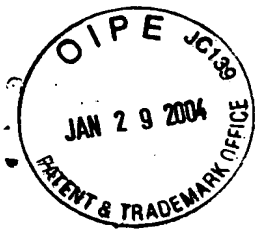


step 1 Heating Rate from 30°C to 120°C at 20°C/min.
step 2 Holding Time of Temperature at 120°C of 1 min.
step 3 Cooling Rate from 120°C to 30°C at 20°C/min.

Example
Material MGR 10
Sample Weight 5 mg

Perkin Elmer Heat Flow Measurement (DSC)



**Fig.3 /**

step 1 Heating Rate from 30°C to 120°C at 20°C/min.
step 2 Holding Time of Temperature at 120°C of 1 min.
step 3 Cooling Rate from 120°C to 30°C at 20°C/min.

Example
Material **MGR 13**
Sample Weight **5 mg**

